Work Order ID 59611 Page 1 Tuesday, June 08, 2010 3:23:45 PM D4017-1 Item ID: Accept Setup Start **Revision ID:** Stop Item Name: Rib 6/8/2010 **Start Date:** Start Qty: 1.00 **Cust Item ID: Required Date:** 6/10/2010 Req'd Qty: 1.00 **Customer:** Reference: Start Run Process Plan: MF Approvals: Date: 10-6-8 Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool # Plan Tool ID Accept Reject Reject Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** D4017 В 100 0.00 Large Fab 0.00 Memo Large Fab 1- Cut tube as per dwg D4017 2- Drill hole as per dwg 3- Deburr and remove identify marks 110 QC5- Inspect part completeness to step on W/O 0.00 Memo Quality Control

120

Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

W/O:		WORK ORDER CHANGES										
DATE STEP		PR	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No:		PAR #:	Fault Cate	egory:	NCR: Yes No DQA: Date							
						A: N/C Closed: Date:						
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NC	R)						
DATE	STEP	Description of NC		ction B	Verific	ation	Approval	Approval				
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign a	Section C		Chief Eng	QC Inspector			
	1					- 1			:			

<b>Work Order ID</b>	59611
Tuesday, June 08, 2010	3:23:45 PM



Page 2

Item ID:

D4017-1

Accept



Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name:

Rib

6/8/2010

Start Qty: 1.00

Req'd Qty: 1.00

Operation



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals:

Required Date: 6/10/2010

Process Plan: \_\_\_\_\_ Date: \_\_\_\_ Tooling:

Date:

Start Run

QC: \_\_\_\_

Date:\_\_\_\_

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

Description QC21- Final Inspection - Work Order Release Set Up/

**Run Hours** 

Tool ID

Tool # Plan Code

Accept Reject Qty Qty

Reject Number

Insp. Stamp

130

Memo

0.00

Quality Control

0.00

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W/O:			WC	RK ORDER CHANGE	S					
DATE STEP		PR	PROCEDURE CHANGE By			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	Fault Cate	ault Category: NCR: Yes No DQA:				Date:		
	Resc	olution:	Disposition:			_ QA: N/C Closed:			<del></del>	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)				
DATE	STEP	Description of NC	Corrective Action Section B			Verificatio		Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		on C	Chief Eng	QC Inspector	
							<del>-</del>			
									:	
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#### **Picklist Print**

Tuesday, June 08, 2010 3:23:44 PM

Work Order ID: 59611

Parent Item:

D4017-1

Parent Item Name:

Comments:

Rib

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg RevA DD 10.03.06 verified by:EC

DD 10.04.16 verified by:EC

**Start Date:** 6/8/2010

Start Qty: 1.00

**Required Date: 6/10/2010** 

Date

Required Qty: 1.00

Component Item ID/

Replacement Mfg/

Purchased

Bin Primary No

Last

IPP Rev:C as per dwg RevB

Route 100

IPP Rev:B as

Unit of f

Qty on 366.8280 Qty per Kit Total 4.73

4.978947

Qty

Status

Page 1

M304TS0.750W.049

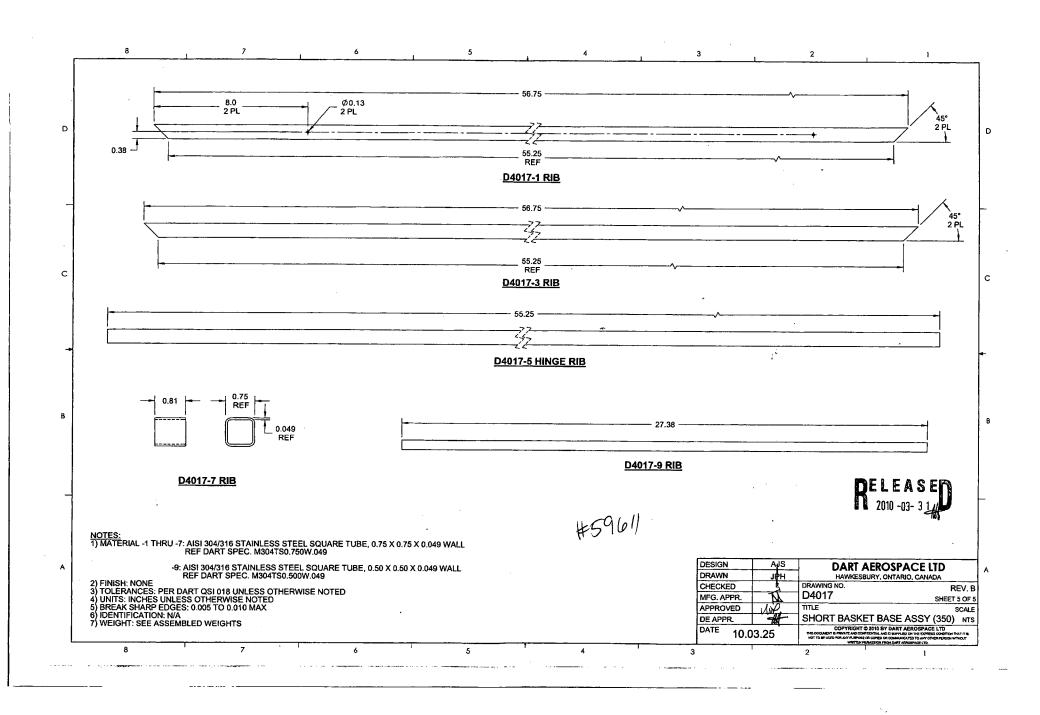
SAD 10-06-09

Location		Loc Qty	Loc Code
MAT		366.8279789	
	113763	0	
	114323	29.5677289	
	114677	37.26025	
	114835	300	
MAT017		3.68448E-05	
	114298	3.6845E-05	

4.978947

304 SQ Tube .75x.75x.049W

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	•	PAR #·	Fault Cate	Adoru:	NCD: Vo	No DO	<u> </u>	Data				
						NCR: Yes No DQA: Date: QA: N/C Closed: Date:						
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DATE	STEP	Description of NC		Corrective Action Section B			ation	Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Secti		Chief Eng	QC Inspector			
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	By Date				Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:	•		NCR: Yeş No DQA:				_ Date: _			
3					A: N/C Closed: Date:							
NCR:			WORK ORD	R NON-CONFORM	ANCE	(NCF	R)					
DATE	STEP	Description of NC	Corrective Action Section B				Verific	ation	Approval	Approval		
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